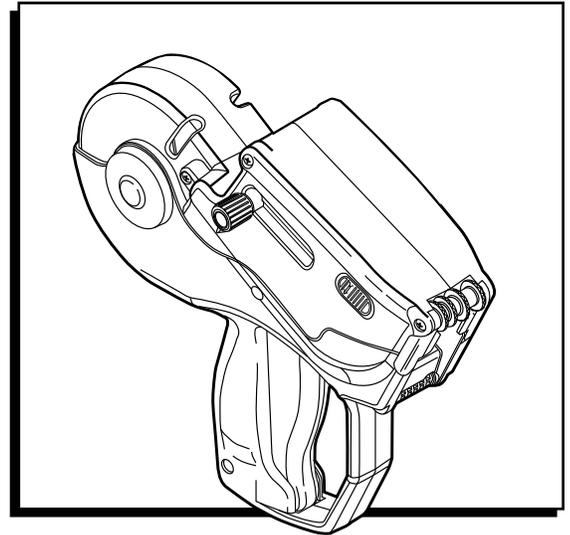**ULINE** H-991

MONARCH 1131
ONE LINE LABEL GUN

1-800-295-5510
uline.com

INSTRUCTIONS

CHANGING THE INK ROLLER

1. Pull the latches back and swing the cover open completely. You should hear a click.

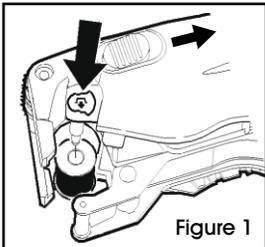☞ **NOTE: Do not force the cover past the click position.**

Figure 1

2. Hold the labeler sideways over a trash can while pushing the button to release the ink roller. (See Figure 1)
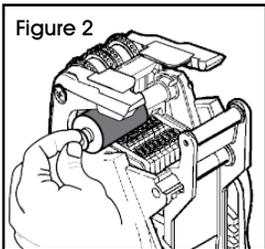

Figure 2

3. Hold the new ink roller by the stem. (See Figure 2)

4. Slide it onto the post, snapping it into place. (See Figure 2)

5. Close the cover completely.

SETTING PRINT CHARACTERS

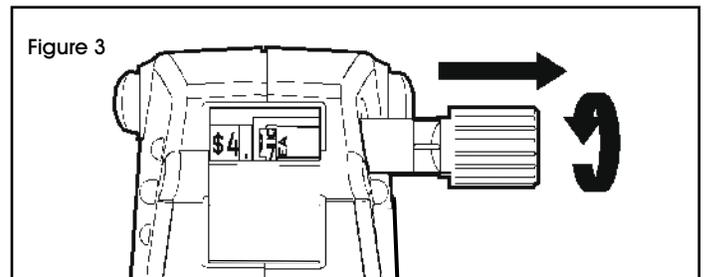1. Pull the knob until the indicators are on the desired band.

Figure 3

2. Turn the knob until the desired character appears black on a white background between the indicators. To print a blank, select the blank space for that band. (See Figure 3)

3. Repeat steps 1-2 for each band.

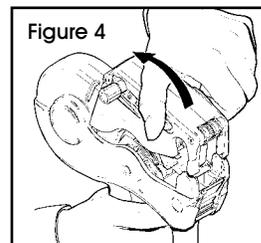4. Push in the knob when you are done.

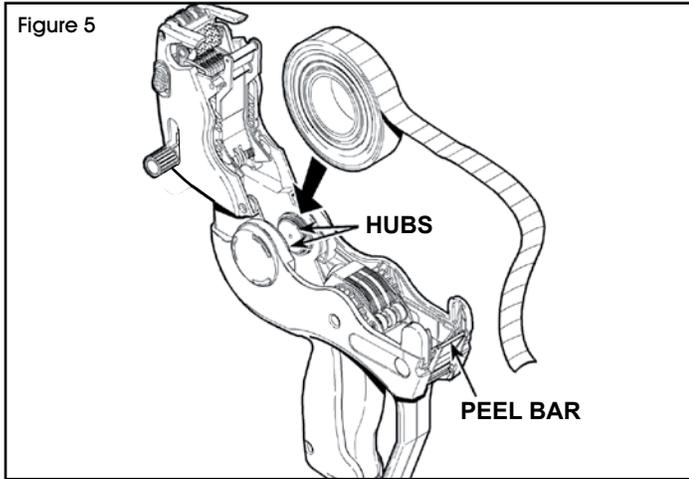### LOADING LABELS

Figure 4

1. Pull the latches back and swing the cover open completely. You should hear a click. (See Figure 4)

   ☞ **NOTE: Do not force the cover past the click position.**

2. For loading a new roll of labels, tear off and discard the first 10 inches of label and liner.

3. To prevent jamming, peel the first 12 labels from liner and discard.

LOADING LABELS CONTINUED
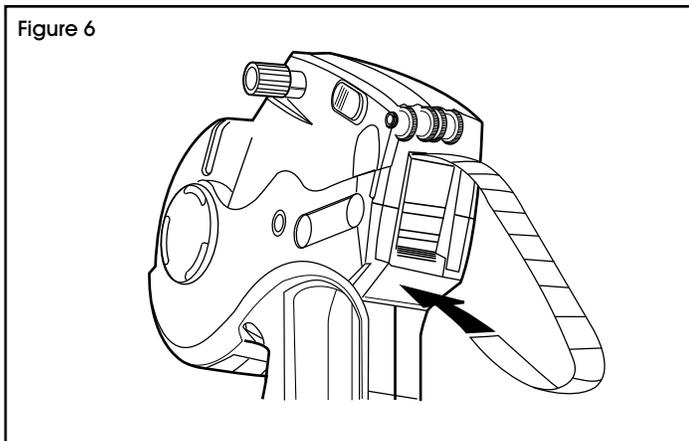

Figure 5

HUBS

PEEL BAR

4. Place the label roll between the hubs and click into place. (See Figure 5)
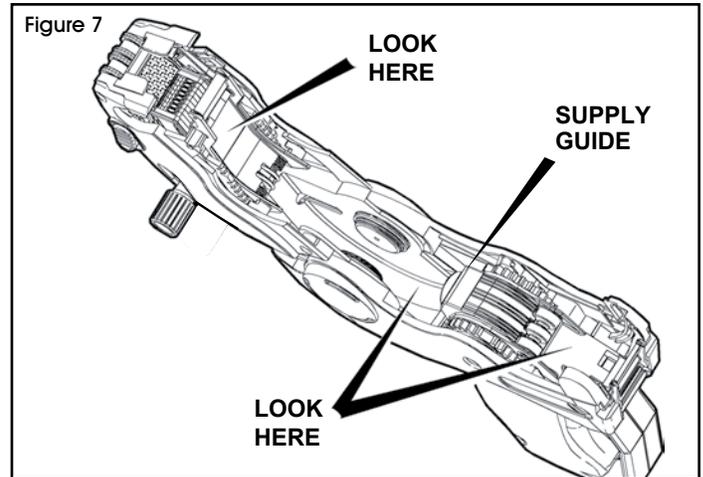
☞ **NOTE: Do not thread label strip through any rollers.**

5. Drape the supply across the labeler and center it over the peel bar. The supply should hang out 5-6 inches past the peel bar.

6. Close the cover.

7. Squeeze and hold the trigger while feeding the label strip under the roller and into the large slot above the arrow until it stops/hits the back. (See Figure 6)

8. Hold the strip in place and squeeze the trigger eight times or until the label strip feeds through the rear exit.
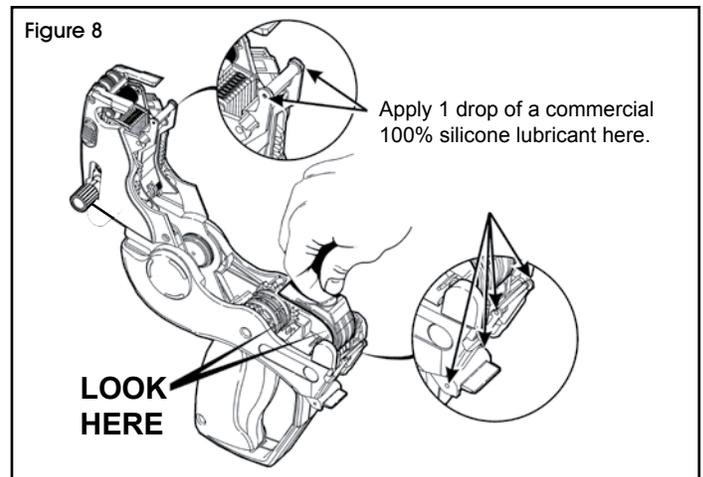
9. Remove any loose labels.

Figure 6

CLEARING LABEL JAMS, CLEANING AND LUBRICATION

1. Open the cover and remove the label roll.

Figure 7

LOOK HERE

SUPPLY GUIDE

LOOK HERE

2. Remove any loose labels from the inside of the labeler. (See Figure 7)

3. Pull up on the supply guide to expose the backing paper path and remove loose labels. (See Figure 8)

4. Snap the supply guide back into place.

Figure 8

Apply 1 drop of a commercial 100% silicone lubricant here.

LOOK HERE

5. Use a commercial adhesive solvent to clean adhesive buildup.

6. Remove the ink roller to expose the print bands and brush them off with a toothbrush.

7. Reload, then close the cover.

NOT INDICATIVE OF FONT SIZE AND STYLE

Regular Font (5 MM)

KNOB POSITION							
1	2	3	4	5	6	7	8
1	1	.	.	.	1	1	LB
2	2	1	1	1	2	2	EACH
3	3	2	2	2	3	3	FOOT
4	4	3	3	3	4	4	YARD
5	5	4	4	4	5	5	DOZ
6	6	5	5	5	6	6	PAIR
7	7	6	6	6	7	7	PKG
8	8	7	7	7	8	8	BOX
9	9	8	8	8	9	9	CASE
0	0	9	9	9	0	0	SET
$	$	0	0	0	+TX	+TX	OFF
FOR	FOR	$	/	/	EACH	OFF	+DEP
/	/	/	-	-	¢	¢	+TX

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